

# ZR800 Process Oxygen Analyzers



The ZR800 Oxygen Analyzers offer unsurpassed accuracy, reliability and flexibility under the most demanding on-line operating conditions.



## Features & Benefits

- Non depleting, maintenance free, oxygen sensors
- Ambient air or traceable gas calibration
- Microprocessor controlled functions
- Large, autoranging LED display
- Fast response
- Unaffected by vibration or position
- Sturdy, reliable construction with three mounting options
- Specific to oxygen

Conforms to European Directives:

Electromagnetic Compatibility Directive 89/336/EEC Low Voltage Directive 73/23/EEC

# Unmatched Speed in High Performance On-Line Oxygen Analysis

## Applications

### Electronics

Solder Powder Production  
Semiconductor Furnaces  
Gas Quality

### Metals

Heat Treating / Annealing  
Steel Production  
Pure Metal Production

### Pharmaceutical

Inert Packaging  
Fermentation  
Vessel Blanketing

### Process

Ceramics  
Contact Lens Manufacturing  
Food Packaging  
Glass/Fibre Optics  
Inert Gas Welding  
Lamp Manufacturing  
Solar Cell Manufacturing

### General

Gas Production  
Controlled Environments  
Glove Boxes  
Oxygen Deficiency  
Research & Development

## Unmatched Performance

Fast. Accurate. Reliable. Flexible. These characteristics are found in Illinois' process oxygen analyzers. The ZR800 Series Oxygen Analyzers are capable of measuring from 0.1ppm up to 100% oxygen in most industrial gas streams. With a response time and accuracy unparalleled in the industry, the ZR800 has found wide acceptance in the electronics, semiconductor, food processing, and gas manufacturing industries. These microprocessor controlled instruments have user-friendly menu driven software to customise the analyzer to meet your requirements. The ZR800 series is specifically designed to provide ultra fast oxygen analysis and performance you can count on.

## Cabinetry & Mounting

Three different configurations to match your needs.

- Panel or bench mount
- NEMA 4X / IP66 waterproof and weatherproof
- 19 in. rack mount

## Operator Interface /Diagnostics

- User-friendly menu
- Read-only mode available
- Diagnostic capabilities
- Fault alarms

## Sampling Systems

- Bypass flowmeter
- Pressure regulator
- Sample pump
- Flow alarm
- Auto Calibration
- Cartridge Filter Kit

## Outputs & Alarm Options

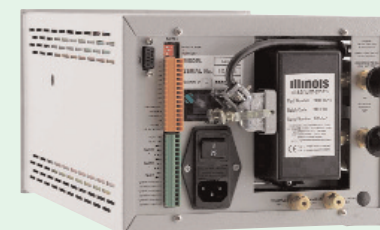
For charting, process control, or remote monitoring

- RS232 / 485
- Analog outputs
- High / low alarms
- Fault alarms
- Flow alarm

## Precision Sensors

All ZR800 Oxygen Analyzers utilize precision Zirconia Oxide sensors for accurate detection of oxygen.

ZR810



ZR820



ZR830



## Basic Principle of Operation

The oxygen detection cell is a high purity, high density, stabilised zirconia ceramic. The sensor produces a voltage signal relative to the oxygen concentration of the sample gas stream. The cell's logarithmic output is converted and linearized by a high speed microprocessor to provide a direct digital readout on the instrument's LED display.

## Zirconia Oxide Sensor Theory

The conventional zirconium oxide cell consists of a zirconium oxide ceramic tube plated with porous platinum electrodes on its inner and outer surfaces. As the sensor is heated above 1112°F, it becomes permeable to oxygen ions (O<sub>2</sub><sup>-</sup>) with vacancies in its crystal lattice structure permitting their mobility. Because of this, the sensor becomes an oxygen ion-conducting electrolyte.

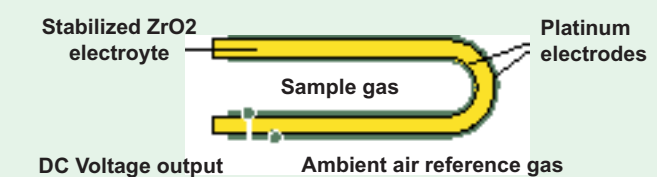
The electrodes provide a catalytic surface for the change in oxygen molecules, O<sub>2</sub>, to oxygen ions, and oxygen ions to oxygen molecules. Oxygen molecules on the high concentration reference gas side of the cell gain electrons to become ions which enter the electrolyte. Simultaneously, at the inner electrode, oxygen ions lose electrons and become released from the surface as oxygen molecules.

When the oxygen concentration differs on each side of the sensor, oxygen ions migrate from the high concentration side to the low concentration side. This ion flow creates an electronic imbalance resulting in a DC voltage across the electrodes. This voltage is a function of the sensor temperature and the ratio of oxygen partial pressures (concentrations) on each side of the sensor.

The relationship between the oxygen concentration of the unknown gas, the oxygen concentration of the reference gas (typically air which is 20.9% oxygen by volume), the temperature, the voltage output, and the cell constant is defined by the Nernst Equation which states:

$$E(mV) = \frac{RT}{4F} \log \frac{O_2 \text{ Ref. gas}}{O_2 \text{ Sample}}$$

Where: R = gas constant  
F = Faraday's constant  
O<sub>2</sub> Ref. gas = partial pressure of oxygen in air  
O<sub>2</sub> Sample = partial pressure of oxygen in sample gas  
T = absolute temperature of Zirconia sensor



# ZR800 Process Oxygen Analyzers



## ZR810

Bench/Panel Mount  
7.48H x 9.33W x 16.14D (inches)  
17.4 lbs



## ZR820

IP66/NEMA 4X  
Wall Mount/Weatherproof  
18.11H x 14.96W x 6.3D (inches)  
34.2 lbs



## ZR830

Rack Mount 4U - 19 inch  
Houses 1 or 2 Analyzers  
7H x 19.05W x 16.14D (inches)  
21.4 lbs (single unit)

## Technical Specifications

Range	Autoranging from 0.001 to 100%	
Accuracy	10% -100%	0.2% absolute (max 2% of reading) and $\pm 1$ on the last digit shown
	1% -9.99%	0.02% absolute (max 2% of reading) and $\pm 1$ on the last digit shown.
	100ppm - 0.999%	max 1% of reading and $\pm 1$ on the last digit shown
	0.1ppm - 100 ppm	max 2% of reading and $\pm 1$ on the last digit shown
Response Time	90% of step change within 5 seconds	
Repeatability	0.2% of measured value	
Measuring Cell Type	Stabilised zirconia sensor	

### Operating Conditions

Sample Inlet Pressure	0.25 to 4 Barg
Sample Flow Rate	Approximately 150cc/min
Sample Temperature	23 to 122°F (-5 to 50°C)
Ambient Temperature	23 to 122°F (-5 to 50°C)
Sample Humidity	0-99% non-condensing
Sample Connections	1/8" OD compression fitting
Communications	RS232/RS485
Unsuitable Gases	H <sub>2</sub> S, Ammonia, Corrosive gases, Hydrocarbons, Combustibles, Hydrogen, Carbon Monoxide, NO <sub>2</sub> , Halogens, Halogenated Hydrocarbons, Sulphur containing compounds, Lead containing compounds

### Power Requirements

Power Supply	240 VAC/ 5A, 50 / 60 Hz.
Display Type	4 digit high visibility LED

### Options

High/Low Alarms	2 Volt free changeover contacts. Rated 240V 3A
Analogue Outputs	Scalable 4-20mA, 0-20mA, 0-10V, 0-100mV, all isolated
Autocalibrate	Programmable timed or manual to any oxygen level
Sample Stream Options	Bypass flowmeter, Sample pump, Flow alarm, Stainless steel sample system in place of brass/copper.

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